

Fabricating Machinery, Inc.  
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# 60 TON

## Our Best Value

Four Loaded Workstations  
Dedicated Coper Notcher Station  
Electric Stroke Control

The Edwards 60 Ton Ironworker is a robust machine featuring a dedicated Coper Notcher station, adding strength and stability to this great tool. Standard features include a Punch Assembly with Pedestal Die Table, 14" wide Flat Bar Shear, Angle Shear and Coper Notcher. Shear to 65,000 psi tensile. Punch to 80,000 psi tensile.

### PUNCH 1-1/16" std. 1-9/16" opt.

Rating: 60 Tons  
Max. Capacity: 1-1/16" in 9/16"A36  
Stroke: 1-1/4"  
Throat Depth: 8-7/8"  
Open Height: 8-1/8"  
Shut Height: 6-7/8"  
Work Height: 36-9/16"

### ANGLE SHEAR

Max. Capacity: 3" x 3" x 1/2"  
4" x 4" x 3/8"  
Work Height: 39-7/8"

### FLAT BAR SHEAR

Max. Capacity: 3/8" x 14"  
1/2" x 12"  
3/4" x 4"  
Max. Round: 7/8"  
Max. Square: 7/8"  
Work Height: 34-1/2"

### COPER NOTCHER

Max. Capacity: 2-1/2" x 4" x 3/8"  
Work Height: 39-1/2"

### GENERAL SPECIFICATIONS

Standard Motor:	5 HP 3 Phase 208/240v 1725 RPM 14 AMP
Optional Motors:	5 HP 3 Phase 440/480v 1725 RPM 7 AMP 5 HP 3 Phase 575v 1725 RPM 7 AMP 5 HP 1 Phase 208/240v 1725 RPM 23 AMP
Hydraulic Pump:	3-1/2 GPM - 1 Stage
Valve Pressure:	2500 PSI
Reservoir:	7 Gallons
Cylinder:	2-1/2" Ram

### DIMENSIONS

Height:	56-1/8"
Width:	46-1/8"
Depth:	36-1/8"
Shipping Weight:	2550 lb



CALL (800) 373-8206

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