 Norlok SOF Watson.

Galvanized

Tooling for Accuflange 2 layers total, round or rectangular inserts

Tooling for Ward 3 layers total, rectangular inserts best.

Stainless

Tooling for Accuflange 2 layers total, rectangular inserts

Tooling for Ward 3 layers total, rectangular inserts best.

Galvanized:

1 layer of Flange, 1 layer of duct: round inserts

18 Gage Accuflange to 22 Gage round/oval duct                   #50 probably best.

#40 for 20 ga to 20 ga clinch.

                                                                                                Can see if #40 better.

18 Gage Accuflange to 20 Gage round/oval duct                   #50

18 Gage Accuflange to 18 Gage round/oval duct                   #50

16 Gage Accuflange to 18 Gage round/oval duct                   #50

16 Gage Accuflange to 16 Gage round/oval duct                   #50

1st layer of Flange, 1 layer of duct, 2nd layer of flange:         rectangular inserts

20 Gage Ward J SOF with 24 Gage rectangular duct            #60 but will test.

#50 probably best for 26 gauge.

20 Gage Ward J SOF with 22 Gage rectangular duct            #70  will work, #60 may work too

20 Gage Ward J SOF with 20 Gage rectangular duct            #70 works well

20 Gage Ward J SOF with 18 Gage rectangular duct           #70 works well