

# The ALLIGATOR Line

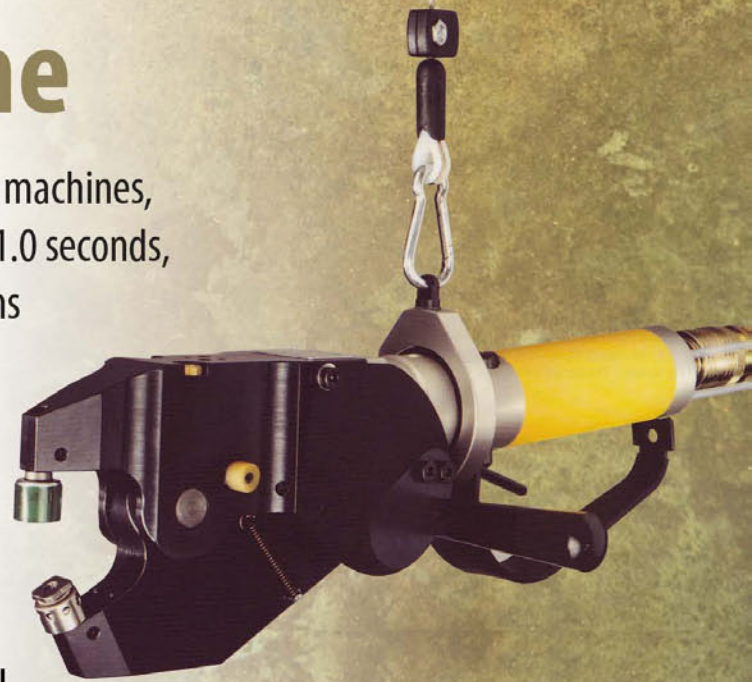
Extremely light, hand-held, articulated SPOT CLINCH® machines, workhead weight 7-8 lbs (3.2-3.6 kg), cycle time 0.6-1.0 seconds, capacity 2x16 ga (0.120") total mild steel. Applications include stud-to-track joining in both load-bearing structures and for partition walls.

## Only ATTEXOR, Inc. holds ICBO/ICC building code approval.

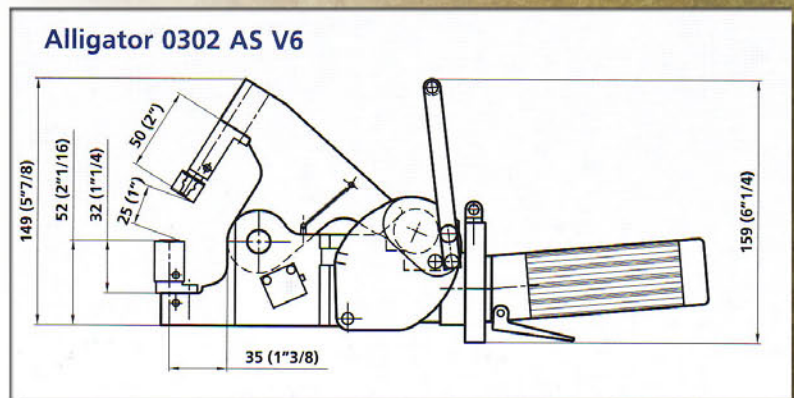
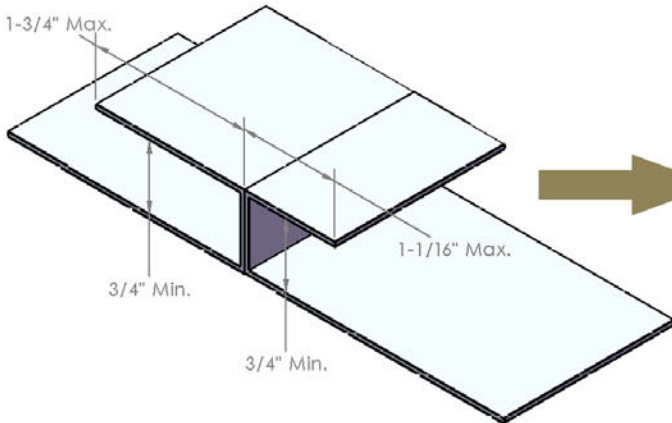
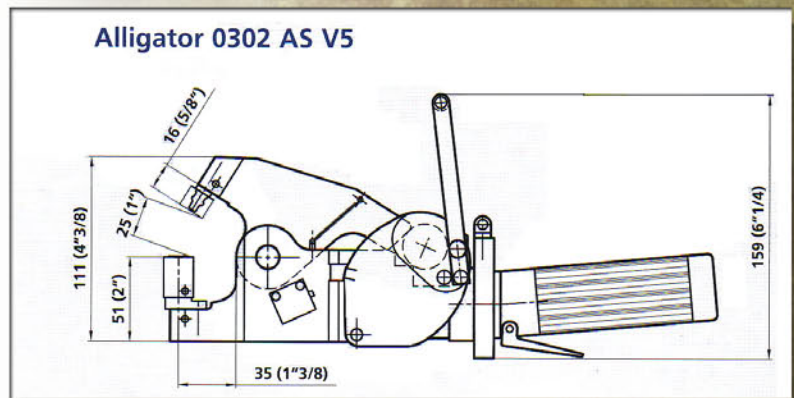
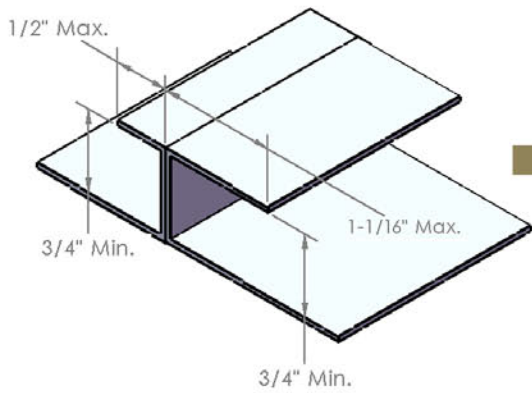
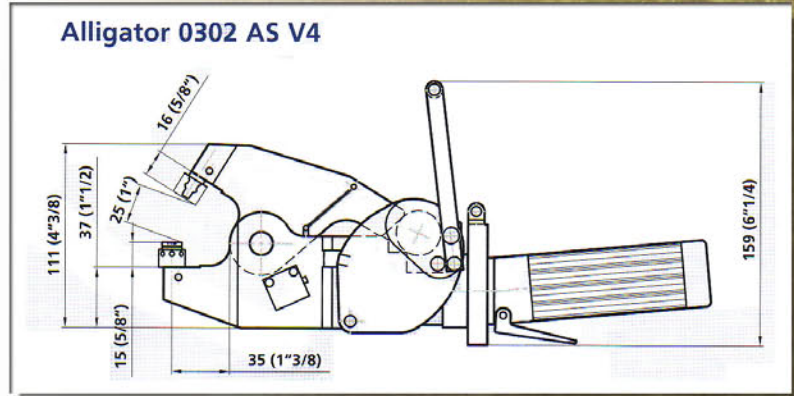
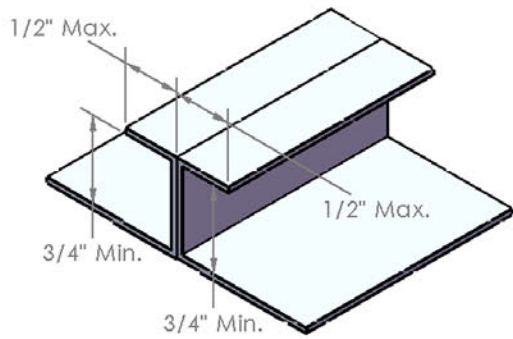
To our knowledge, no other clinching equipment supplier has obtained ICBO/ICC building code approval for its clinched joints in structural members of cold-formed profiles (see ER-5439). This code approval is valid in all seismic zones, including zones 3 & 4, and in areas of high wind loads.

## Advantages:

- low investment (for lower production costs)
- rigid punches & robust dies give low tool consumption & minimal operating costs
- reversible punches & dies
- manual jaw closing for maximum safety
- no separate fasteners to buy, sort or feed
- no thermal stress around the joined area
- highly consistent joint
- rapid, non-destructive testing of the joint
- low machine weight
- joining more than 2 layers
- pre-painted or galvanized sheet materials



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**Workhead weight:** 7-8 lbs (3.2-3.6 kg)  
**Total weight, inc. Booster:** 28.6 lbs (13 kg)  
**Working air pressure:** 87 psi (6 bar)  
**Hydraulic pressure at 6 bar:** 5,260 psi (365 bar)

**Cycle Time:** 0.6-1.0 s  
**Max thickness, mild steel:** 0.120" (3 mm)  
**Max thickness, Aluminum:** 0.120" (3 mm)



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